

# **CUT 100H**

# POWERFUL, HIGH PERFORMANCE PLASMA IGBT.

#### **PRELIMINARY INFORMATION**

**SPARTUS Master CUT100H.** Professional, inverter plasma cutter, constructed on the basis of IGBTs. Designed for cutting metals and other electrically conductive materials. It is powered from three-phase 400V source power.

#### **DESCRIPTION**

It is high power plasma source. Cutting current between 30 – 100A, allows to cut materials up to **35mm** thickness. The parameters stabilization system, high quality plasma torch (which is included to cutter) provides great cutting performance and quality.

**SPARTUS Master CUT100H** has user-friendly control panel with digital display parameters. It allows smooth control of cutting current and post flow function (longer life of plasma torch). Easy plasma arc ignition enables a built-in contactless HF arc ignition system. High performance cooling device and overload control system ensures trouble-free operation even in hard conditions.





















# **EXAMPLES OF USE**

- light industrial,
- portable repair,
- production,
- CNC plasma tables (CNC PACKAGE).



# **TECHNICAL PARAMETERS**

Input	~3 x 400V ±10% 50/60 Hz
Cutting current [A]	30 — 100
Max. cutting thickness [mm]	35
Duty cycle [%]	60
PLASMA PARAMETERS	
Recomended work pressure [bar]	5,5
Recomended compressor efficiency [I/min]	200
Post gas flow	✓
HF pilot arc start	✓
2T/4T Control	✓
OTHER	
Current consumpiton [A]	21,9
Power factor (cosφ)	0,93
Efficiency η [%]	85
Insulation class	F
Protection class	IP23
Weight [kg]	33,5
Dimensions [mm]	660 × 270 × 480

# **PACKAGE EQUIPMENT**

- 3 meter work clamp
- Air hose
- Air filter with the pressure control
- Handy plasma torch SPARTUS SP120H (consumable parts type: EWS® EX100) 6m with toolbox (free consumables kit)



# PACKAGE CNC EQUIPMENT

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- User's manual







# **FUNCTION PANEL**



- 1. Digital meter
- 2. Abnormal indicator
- 3. Abnormal voltage
- 4. 2T/4T switch
- 5. Post-blow adjustment knob
- 6. Cutting current adjustment knob